

# The Cal Poly 18

Approaching Operational Status

Portland VI Workshop

July 27, 2012

Richard Berry

# Cal Poly 18: Capsule Description

- Economical research-grade telescope
  - 0.47-meter aperture,  $f/4.1$  Newtonian
- Alt-azimuth configuration
  - Compact, symmetrical, inexpensive
  - Ever-changing drive rate in three axes
- Computer-controlled motors
  - Alt-az direct-drive: no gears, rapid response
  - Feedback from high-resolution encoders

# Cal Poly 18: Timeline

- 2007: Portland I Conference.
  - Dave Rowe direct drive motor prototype.
  - Dan Gray demos “Lollipop” alt-az telescope.
- 2008: Cal Poly student assignment.
  - Design/construct fork and tube.
  - Debut at STAR Conf., San Luis Obispo.
- 2009: Cal Poly 18 moves to TMS.
- 2011: Press begins to make operational.
- 2012: Regular “engineering” operations begin.

# The PDX I Meeting



Genet, Banich, Berry, Bartels, Gray, and "Lollipop"



# Prototype Direct-Drive Motor



The plywood prototype direct-drive motor

# What Convinced Me...

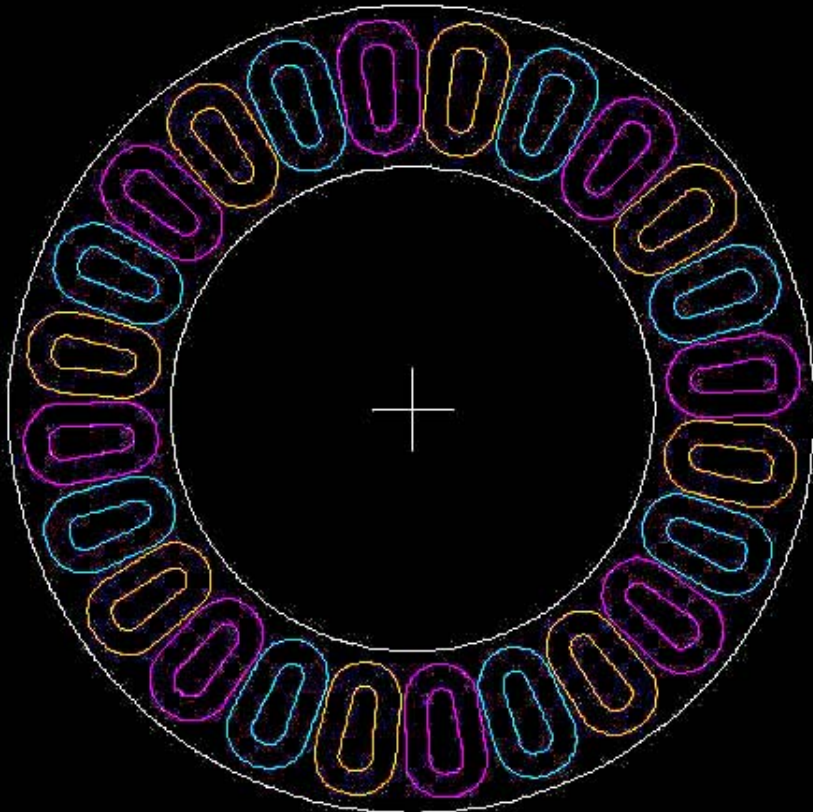


**5,000 Images of XX Cygni in four nights!**



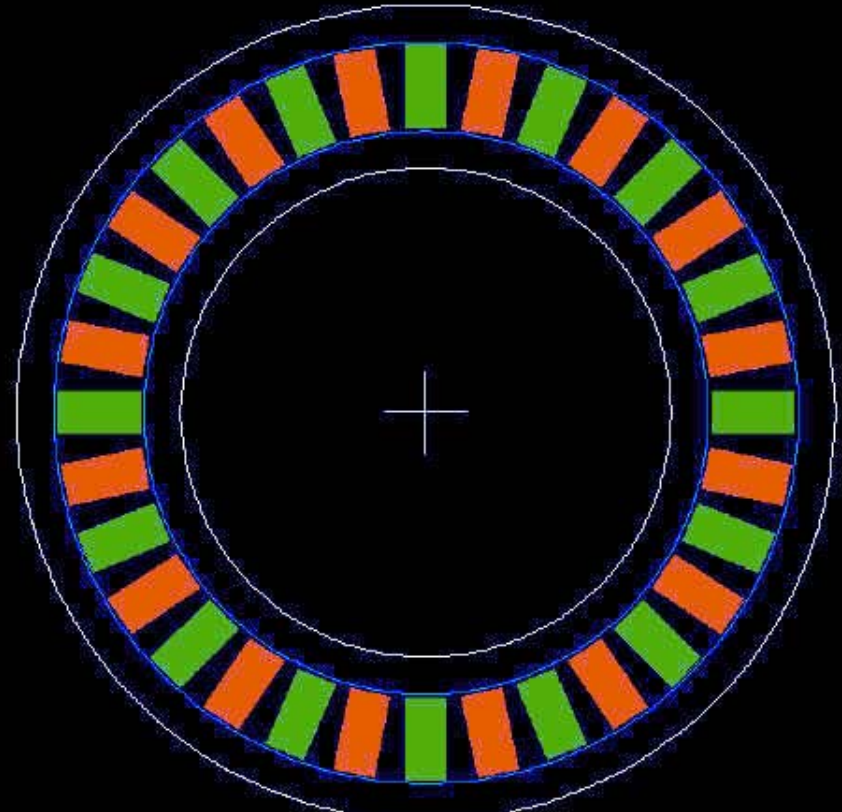
# Direct-Drive Configuration

24 coils arranged in three phases



*Stator*

32 magnets on soft steel annulus



*Rotor*

# 24 Handmade Coils



*Bearing Race*



# 32 Rare-Earth Magnets



*Magnets*

*Soft Steel Annulus*



*Aluminum Housing*

*Encoder Mounting Area*

*Bearing Race and balls*

# The Cal-Poly Design Team



Matt Swanson, Josh Schmitt, Michelle Kirkup, and absent Wilson Chiu and John Ridgely, advisor, Dept. of Mechanical Engineering

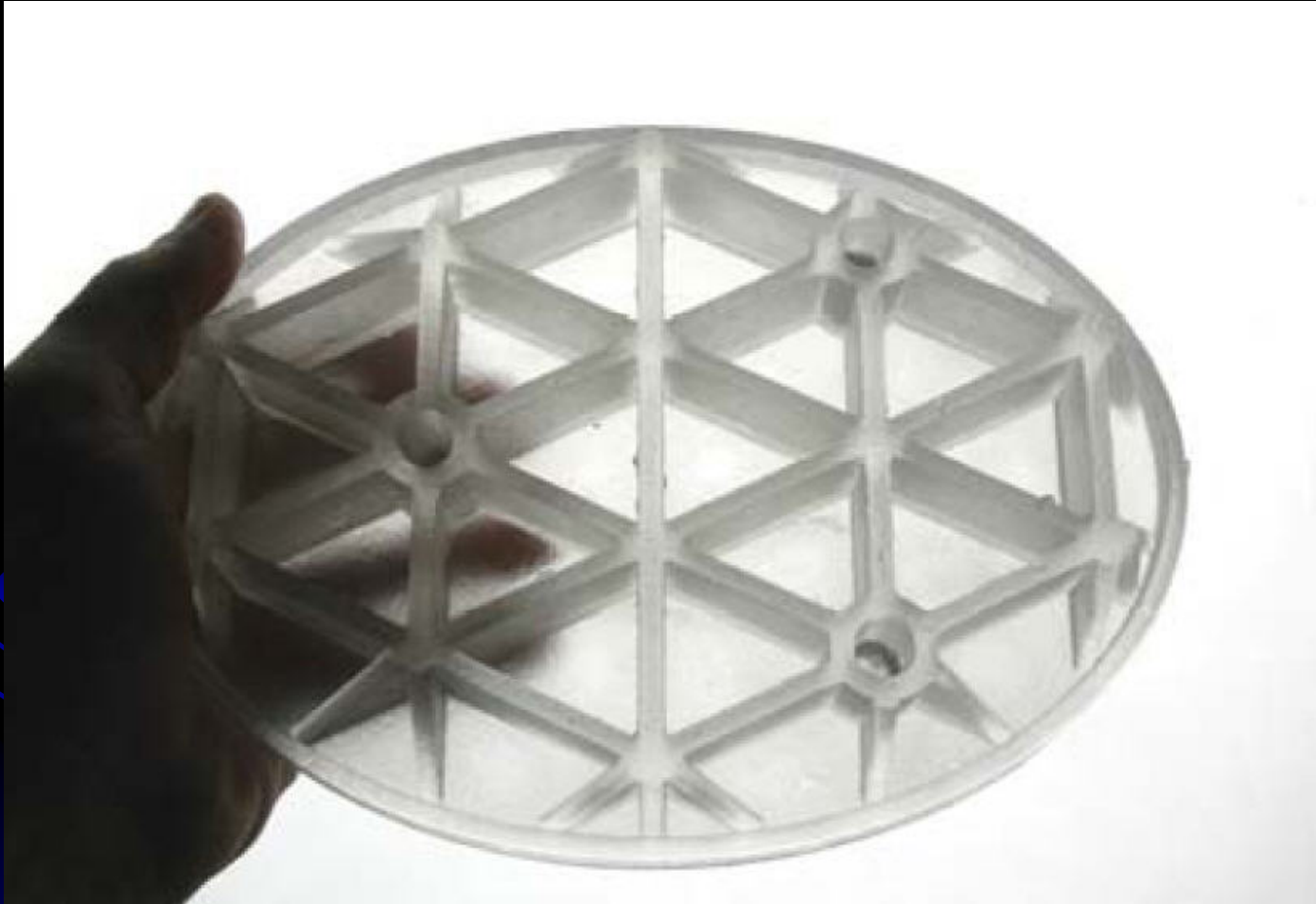
# Fused Sandwich Mirror



Tong Liu, Hubble Optics



# Fused Borosilicate Secondary



Cary Chelborad and Alan Keller, Optical Structures

# 2009 Status: Functioning Prototype

- Moved to TMS in Portland, OR.
- Azimuth base fabricated.
  - Six steel channel legs with adjustable feet.
- Altitude bearing/motor installed.
  - Axes not perpendicular, shimmed and epoxied.
- Mirror cell and secondary assembly completed.
- Slews/tracks under computer control both axes.
  - Slew rates to  $30^\circ/\text{second}$ ; tracks at sidereal rate.
  - “Functional” as a telescope but untested.

# 2011 Status: Still a Prototype

- Minimum needed for science data collection:
  - Add limit/home switches.
  - Complete firmware/software.
  - Boards, wiring, Ethernet extender.
  - Replace unstable spider/upper end.
  - Optics: baffle, blacken, focus.
  - Design/build camera focuser/rotator.
  - Dedicated control computer.
  - CCD camera and filter wheel.
  - Site/shelter for dark-sky testing.
- Iterate until working:
  - Operate, evaluate, correct, repeat.



# 2012: Still Debugging

- Adequate for science data collection:
  - Has site/shelter suitable for dark-sky testing.
  - Powers up reliably.
  - Points reliably.
  - Pointing models work reliably.
  - Baffled against stray light.
- Identified and significant problems:
  - Poor quality star images (always  $\geq 3.5$  arcsec).
  - Software bug in camera rotation routines.
  - Unexpected focuser/rotator resets to zero.
  - Mirror may be moving in mirror cell.

# April 2011



The Cal Poly 18 at Technical Marine Services

# Testing in TMS Parking Lot



June 6, 2011



# First Light



Cal Poly 18 First Light: TMS 2011-06-16

# January 11, 2012: Everything Works!



Cal Poly 18 with temporary paper light shroud; cold, windy night

# July 2012: Slewing Around

Video removed to reduce file size.



# Settling After a Slew

- In the video, the Cal Poly “bounces”
  - Manual slew → no warning when to stop
  - Computer slew → decelerates to position
- How fast does the Cal Poly settle?
  - Made video of star slewing into field
  - Star approaches, bounces once, settles
  - Settling time approximately 2 seconds

# Settling After a Slew

Video removed to reduce file size.

# Mirror Image Problem

- Images never smaller than  $\sim 3.5$  arcsec
  - With bad seeing, considerably larger
  - With bad tracking, considerably larger
  - With short exposures, always  $\geq 3.5$  arcsec
- Image quality worse when cooling
  - Afternoon  $\sim 22$  C, midnight  $\sim 7$  C
  - In-focus images show strong asymmetry
  - Mirror appears warped or deformed



# Mirror Image Problem



0.5703

0.6703

0.7703

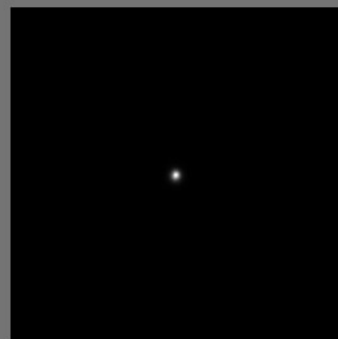
0.8703

0.9703

Through-Focus Star Images, Early Evening



0.6440



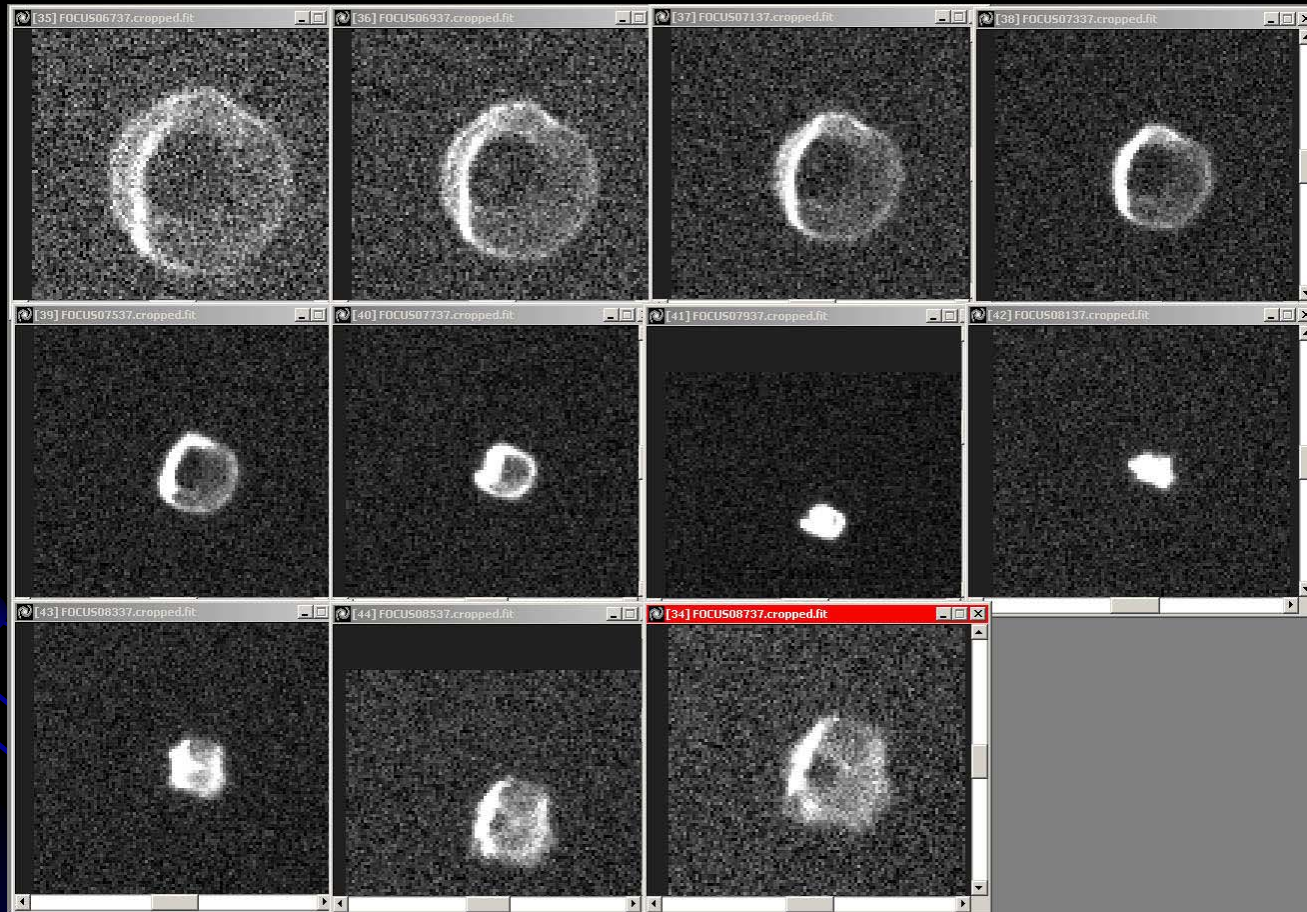
0.7440



0.8440

Through-Focus Star Images, 1:30 a.m.

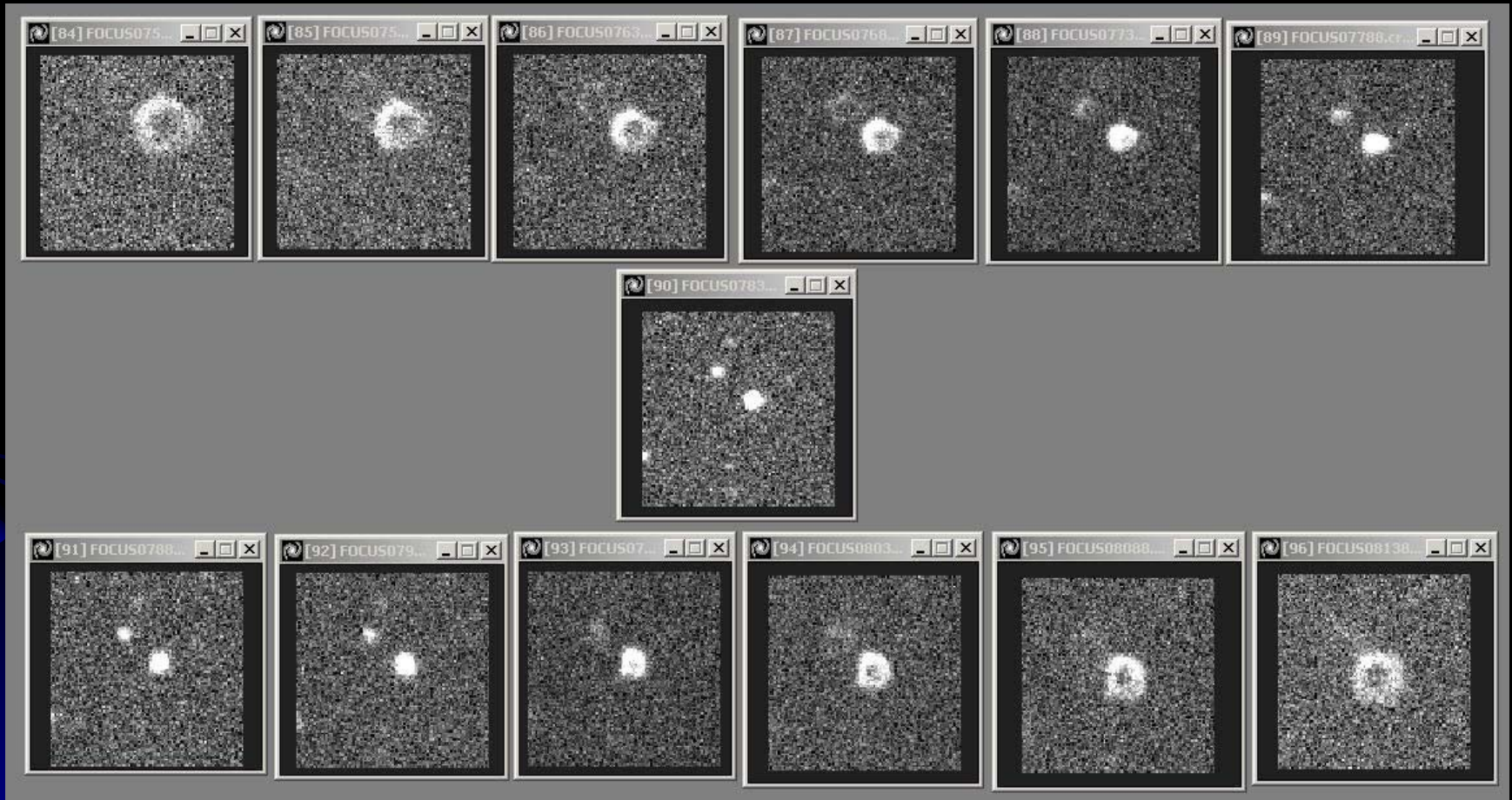
# Mirror Image Problem



Through-Focus Images as Mirror is Cooling



# Mirror Image Problem



Through-Focus Images with Cooled Mirror



# Testing the Primary Mirror

- Prime Focus in the Telescope
  - Standard configuration
  - Includes secondary aberrations
  - Minimal access to the mirror cell
- Foucault Test
  - Too much aberration to visualize deformation
- Optical Bench at Prime Focus
  - Artificial star at 120 feet (but spherical aberration)
  - Video camera at focus point
  - Long path at ground level
  - Easy access to mirror cell and mirror adjustments

# Star Image Video

Video removed to reduce file size.

Cal Poly 18 Mirror Handling Fixture








**Artificial Star**



A bright, circular artificial star is positioned in the upper-middle part of a dark, black sky. A horizontal rainbow-like streak extends to the right from the star, and a vertical blue streak extends downwards from it. The star itself is very bright and has a soft, white glow around it.

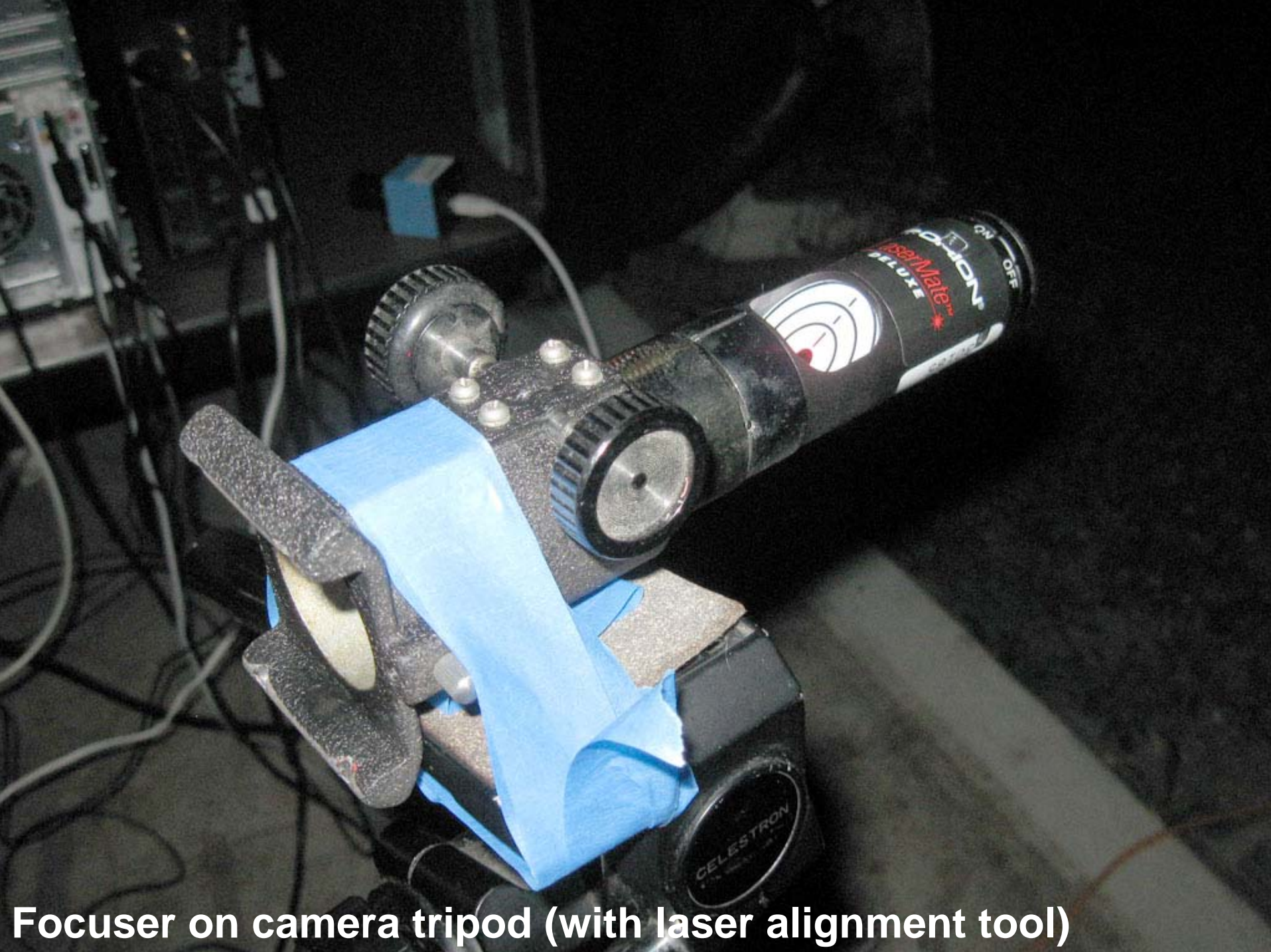
**Artificial Star (very bright!)**





**Shadow of focuser on the mirror**





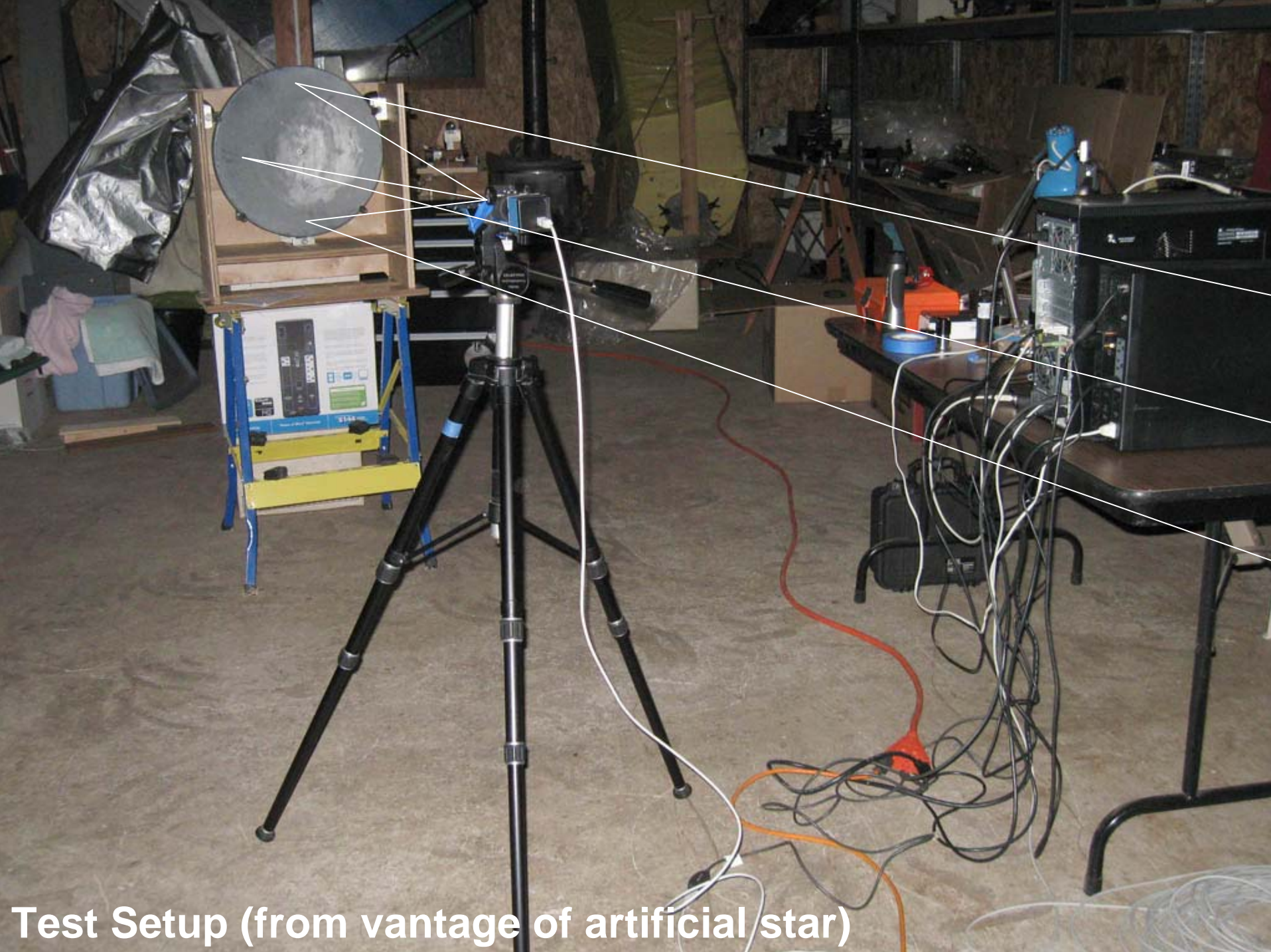
**Focuser on camera tripod (with laser alignment tool)**





**Laser Beam aligned on the Mirror Spot**





**Test Setup (from vantage of artificial star)**





**Test Setup (flash photo)**





**Test Setup (ambient lighting)**

# Testing the Primary Mirror

Video removed to reduce file size.

# Testing the Primary Mirror

- Fairly quick/easy to align optics
- No obvious asymmetric deformation
- Observer air currents cause problems
- Need to quantify scale and focus shift
- Still a “work-in-progress”
- Important: Primary may be okay....
- Important: So, test the secondary!

# Cal Poly 18: Status

- Became “operational” December 2011.
- Able to operate “routinely” by April 2012.
- Attained performance level:
  - All-sky models to  $\leq 10$  arcsec r.m.s.
  - Acquires desired field/object reliably.
  - Tracks to  $\sim 0.5$  arcsec for 15 minutes.
  - Resists reasonably large wind forces.
  - Focuser/rotator corrects field rotation.
- Much performance testing remains.



# Thanks to...

- Russ Genet
- Dave Rowe
- Dan Gray
- Howard Banich
- John Ridgely
- John Keller
- Tong Lui
- Cary Chelborad
- Allan Keller
- Mel Bartels
- Greg Rohde
- Ed Harvey
- Billy Alberson
- Wilson Chiu
- Michelle Kirkup
- Drew Murphy
- Josh Schmitt
- Matt Swanson
- Rob Urban
- and many others.

# Cal Poly Bulletins...

Follow the Cal Poly 18 at:

[www.wvi.com/~rberry](http://www.wvi.com/~rberry)

...and click on the Cal Poly Bulletins link.

# That's All Folks!

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